



REFERENCE DRAWING:
GENERAL ARRANGEMENT: 140765-GA-0001

NOTES:

12174_BIALYSTOK
Koppal Sopphos ASB
12174_452_01_060210_0

32	ANCHOR BOLT HVU M16X125+HAS	30		Comm.	H88				
31	SPLIT WASHER	100	0.4	Comm.	DIN 127 - A 12				
30	NUT	16	0.6	Comm.	UNI 5588 - M16				
29	NUT	284	5.1	Comm.	UNI 5588 - M12 - 1.75				
28	FLAT WASHER	32	0.4	Comm.	UNI 6592 - 17 x 30				
27	FLAT WASHER	568	3.6	Comm.	UNI 6592 - 13 x 24				
26	BOLT TE	16	1.7	Comm.	UNI 5739 - M16 x 45				
25	BOLT TE	180	10.1	Comm.	UNI 5739 - M12 x 45				
24	BOLT TE	104	5.4	Comm.	UNI 5739 - M12 x 40				
23	BIG-BAG	1	2.1						
22	BIG-BAG	1	179.6						
21	BIG-BAG SUPPORT	1	969.9						
20	FRAME	1	1874.6		140765-XX-0101				
19	BUFFER HOPPER	1	319.9		140765-XX-0100				
18	DISCHARGE CHUTE	1	259.0		140765-XX-0075				
17	DISCHARGE HOPPER	1	59.1		140765-XX-0070				
16	DISCHARGE HOPPER	1	43.3		140765-XX-0065				
15	DISCHARGE HOPPER	1	40.6		140765-XX-0060				
14	DISCHARGE CHUTE	1	261.0		140765-XX-0050				
13	DISCHARGE CHUTE	1	168.4		140765-XX-0045				
12	DISCHARGE CHUTE	1	57.8		140765-XX-0040				
11	SLIDE GATE WITH CHAIN T400	1	96.0		140765-SG-0200				
10	SLIDE GATE WITH CHAIN T500	1	125.0		140765-SG-0200				
9	MANUAL SLIDE GATE T400	2	184.5		140765-SG-0100				
8	SCREW CONVEYOR T400	1	1877.3		140765-SC-0100				
7	ROTARY FEEDER T400	2	922.5		140765-RF-0100				
6	EXPANSION JOINT 400x400	4	99.4		140765-EJ-0200				
5	EXPANSION JOINT 400x400	1	24.9		140765-EJ-0100				
4	CRUSHER	1	234.2		140765-CR-0001				
3	CHAIN CONVEYOR	1	3088.8		140765-CC-0200				
2	CHAIN CONVEYOR	1	2016.8		140765-CC-0200				
1	CHAIN CONVEYOR	1	2017.8		140765-CC-0100				

Pos. Description Qty Weight Material Draw/Code Mark Icon

Tolerancia general per superfici lavorate: H13-h13

Tolerancia general per superfici non lavorate: H13-h13

Rev. Description/Description Date/Date Draw/Draw Code/Code Mark/Mark App/Approv. Date/Date

CLIENT/CLIENT

DATE/DATE PROJECT/PROJECT DATA

Order/Order No. 75524 kg

Project/Project Name 140765-AI-0001

140765-AI-0001

Assembly Drawing

EQUIPMENT LAYOUT

FLY ASH TRANSPORT Part 1

1/1

BY CAD - NON MODIFICARE MANUALEMENTE / DO NOT CHANGE MANUALLY