

REFERENCE DRAWING:  
GENERAL ARRANGEMENT: 140765-GA-0001-05-AFD




## NOTES:

- \* GRATING, KICK PLATES HANDRAIL AND CAGE LADDER: HOT-DIP GALVANIZED
- \* SUPPORTING BEAMS ARE PAINTED IN RAL 7035 (LIGHT GREY)
- \* BOLTS AND NUTS GALVANIZED

28	CLAMPS	36	0,0	Comm.			
27	NUT	20	0,1	Comm.	UNI 5588 - M6		
26	FLAT WASHER	40	0,0	Comm.	UNI 6592 - 6.4 x 12.5		
25	BOLT TE 8.8	20	0,1	Comm.	UNI 5739 - M6 x 20		
24	NUT	71	2,5	Comm.	UNI 5588 - M16		
23	SQUARE TAPER WASHER	16	0,5	Comm.	DIN 434 - 17.5		
22	FLAT WASHER	126	1,4	Comm.	UNI 6592 - 17 x 30		
21	BOLT TE 8.8	71	7,8	Comm.	UNI 5739 - M16 x 45		
20	NUT	16	0,3	Comm.	UNI 5588 - M12 - 1,75		
19	FLAT WASHER	32	0,2	Comm.	UNI 6592 - 13 x 24		
18	BOLT TE 8.8	16	0,8	Comm.	UNI 5739 - M12 x 35		
17	HINGE BOMMER ART.103AZ125	2	1,1	Comm.			
16	BRACKET LADDER	2	1,9	S 275 JR	140765-XX-0117		
15	GATE	1	8,5	S 275 JR	140765-XX-0116		
14	GRATING 22x76 PLATE 30x3	1	135,8	S 275 JR	140765-XX-0115		
13	KICKPLATE BRACKET	4	2,9	S 275 JR	140765-XX-0114		
12	LADDER SUPPORT	1	17,5	S 275 JR	140765-XX-0113		
11	LADDER	1	81,2	S 275 JR	140765-XX-0112		
10	HANDRAIL	1	58,8	S 275 JR	140765-XX-0111		
9	HANDRAIL	1	19,8	S 275 JR	140765-XX-0110		
8	HANDRAIL	1	29,5	S 275 JR	140765-XX-0109		
7	HANDRAIL	1	42,0	S 275 JR	140765-XX-0108		
6	HANDRAIL	1	52,7	S 275 JR	140765-XX-0107		
5	FRAME	1	72,5	S 275 JR	140765-XX-0106		
4	BUFFER HOPPER SUPPOR	1	340,6	S 275 JR	140765-XX-0105		
3	FRAME	1	72,6	S 275 JR	140765-XX-0104		
2	UPN 120 UNI 5680-73	2	77,5	S 275 JR	140765-XX-0103		
1	CENTRAL JUNCTION BEAM	2	36,5	S 275 JR	140765-XX-0102		

Pos.	Description	Q.ty	Weight	Material	Dwg/Code	Mark	Icon
Tolleranza generale per superfici lavorate: H13-h13				General tolerance for machined surfaces : H13-h13			

00	For Approval			L Dallavalle	
01	Issued for construction		08/07/2014	L Dallavalle	
02	Revision where indicated		14/07/2014	L Dallavalle	
Rev.	Descrizione/Description	Data/Date	Eseg./Preg'd	Contr./Chk'd	Appr./Appr'd

CLIENTE / CLIENT		TIPO MACCHINA / EQUIPMENT		TAGLIA / SIZE		Q.1A / Q.1Y	
 <div style="text-align: center;"> <h1>MOTRIDAL</h1> <h2>Bulk Handling Equipment &amp; Plants</h2> </div>		hopper				1	
		DATI DI PROGETTO / PROJECT DATA				Peso / Weight	
		Comm / Job No		140765		1065,2 kg	
		Ordine / Order No					
		File name : 140765-XX-0101dw				SCALA / SCALE	
IMPIANTO / PLANT		DISEGNO No. / DRAWING No.				1:15	
BOILER ASH TRASPORT		140765-XX-0101				 	
TITOLO / TITLE		SOSTITUIRE DIS. No. / SUBSTITUTES DWG. No.				Revision	
<div style="text-align: center;"> <h3>Assembly Drawing</h3> <h2>BUFFER HOPPER SUPPORT</h2> </div>						02	
		SOSTITUITO DA DIS. No. / SUBSTITUTED BY DWG. No.				fig. 05th of	
						1/1	
IL PRESENTE DOCUMENTO E' PROPRIETA' DELLA MOTRIDAL, A TERMINI DI LEGGE NON PUO' ESSERE INOLTRO E' RISERVATO NO DOCUMENT IS PROPERTY OF MOTRIDAL, ALL RIGHT ARE RESERVED ACCORDING TO LAW		BY CAD - NON MODIFICARE MANUALMENTE / DO NOT CHANGE MANUALLY				A	